

IN THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method of manufacturing a curved flat panel display device, comprising the act of:

providing two films including a first non-precurved film and a second non-precurved film;

pre-tensioning the second non-precurved film by a force to form a pre-tensioned surface;

adhering the first non-precurved film to the pre-tensioned surface; and

releasing the force to contract the pre-tensioned surface and form a curved surface of the curved flat panel display device;

wherein one of said two films is a display layer exhibiting display functionality, and another of said two films is an additional film, said additional film being arranged substantially along an edge of the display layer; and

wherein the additional film has a first thickness near the

edge, the first thickness being larger than a second thickness of the additional film away from the edge.

Claims 2-5 (Canceled)

6. (Previously Presented) The method of claim 2, wherein said additional film is arranged to be adhered to one of an intended inner or outer side of the curved flat panel display.

7. (Previously Presented) The method of claim 2, wherein said adhering of the additional film to the display film is done by means of laminating.

Claims 8-17 (Canceled)

18. (Currently Amended) A method of manufacturing a curved flat panel display device, comprising the step of:

providing a first film,

applying a force to the first film to form a pre-tensioned surface,

adhering a second film to the pre-tensioned surface of the

first ~~film,~~ film, and

releasing the force to contract the pre-tensioned surface and
form a curved surface of the curved flat panel display device;

wherein one of the first and second films is a display layer
exhibiting display functionality, and another of the first and
second films is an additional film, said additional film being
arranged substantially along an edge of the display layer; and

wherein the additional film has a first thickness near the
edge, the first thickness being larger than a second thickness of
the additional film away from the edge.

Claims 19-20 (Canceled)

21. (Previously Presented) The method of claim 19, wherein the
step of applying the force comprises the step of uni-axially
stretching the first film.

22. (Previously Presented) The method of claim 18, wherein the
step of applying the force comprises the step of applying a bending
force to bend the second film to a position for the adhering step
to adhere the second film to the surface of the first film.

23.(Previously Presented) The method of claim 19, wherein the additional film is arranged to be adhered to one of an intended inner or outer side of the curved flat panel display device.

24.(Previously Presented) The method of claim 19, wherein said adhering of the additional film to the display film is done by means of laminating.

Claims 25-26 (Canceled)

27.(Previously Presented) The method of claim 2, wherein a thickness of said additional film is selected to shift a plane of substantially zero tensile or compressive stress of the curved flat panel display device upon bending of the curved flat panel display device to a desired plane.

28.(Currently Amended) A method of manufacturing a curved flat panel display device, comprising the act of:

providing two films including a first non-precurved film and a second non-precurved film;

pre-tensioning the first non-precurved film by a force to form a stretched film;

adhering together the stretched film and the second non-precurved film so that the two films are held in a curved shape by the adhering act; and

releasing the force to contract the stretched film and form a curved surface of the curved flat panel display device;

wherein the stretched film is adhered to an edge of the non-precurved second film and has a first thickness near the edge, the first thickness being larger than a second thickness of the stretched film away from the edge.

29. (Previously Presented) The method of claim 28, wherein the act of pre-tensioning the non-precurved first film comprises the act of uni-axially stretching the non-precurved first film.

Claims 30-31 (Canceled)

32. (Previously Presented) The method of claim 28, wherein a thickness of the first non-precurved film is selected to shift a plane of substantially zero tensile or compressive stress of the

curved flat panel display device upon bending of the curved flat
panel display device to a desired plane.